SPECIFICATIONS LEAD SHEET

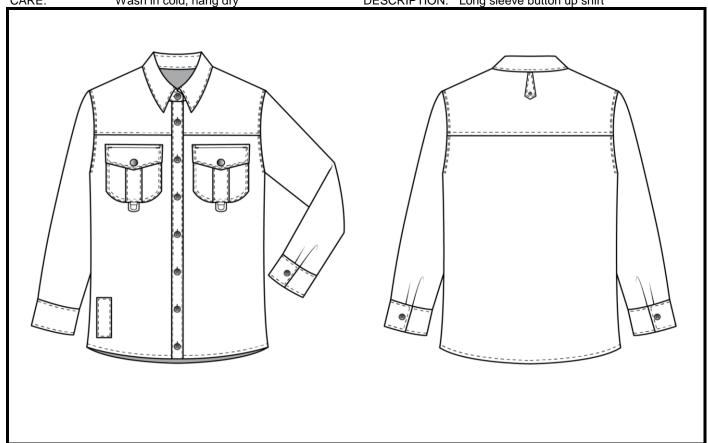
 STYLE NUMBER:
 5100 SIZE RANGE:
 S-XL

 PROTO NUMBER:
 1 SAMPLE SIZE:
 M

 MAIN LABEL:
 SEASON:
 SS 2023

 CONTENT:
 55% Hemp, 45% Organic Cotton
 CATEGORY:
 menswear, outerwear

CARE: Wash in cold, hang dry DESCRIPTION: Long sleeve button up shirt



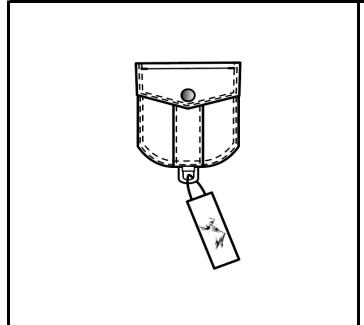
SELF FABRIC:	55% Hemp, 45% Organic Cotton	SUPPLIER:	MOOD Fabrics
CONTRAST 1:		SUPPLIER:	
CONTRAST 2:		SUPPLIER:	
CONTRAST 3:		SUPPLIER:	
CONTRAST 4:		SUPPLIER:	
LINING 1:		SUPPLIER:	
LINING 2:		SUPPLIER:	
POCKETING:	55% Hemp, 45% Organic Cotton	SUPPLIER:	Mood Fabrics
INTERFACING 1:		SUPPLIER:	
INTERFACING 2:		SUPPLIER:	
INTERFACING 3:		SUPPLIER:	
TRIM 1:	4-Hole, Plastic button	SUPPLIER:	Wawak Sewing
TRIM 2:	Matte black snap on button	SUPPLIER:	Wawak Sewing
TRIM 3:	Antique brass D-Ring	SUPPLIER:	Wawak Sewing
TRIM 4:	Contrast sew on patch	SUPPLIER:	Shopify
TRIM 5:	Arctic Descent hangtag	SUPPLIER:	Shopify
TRIM 6:	Wash and care label	SUPPLIER:	Shopify
	· · · · · · · · · · · · · · · · · · ·		· · · · · · · · · · · · · · · · · · ·

LABEL PLACEMENT SHEET

STYLE NUMBER: 5100 SIZE RANGE: S-XL

PROTO NUMBER: 1 SAMPLE SIZE: M

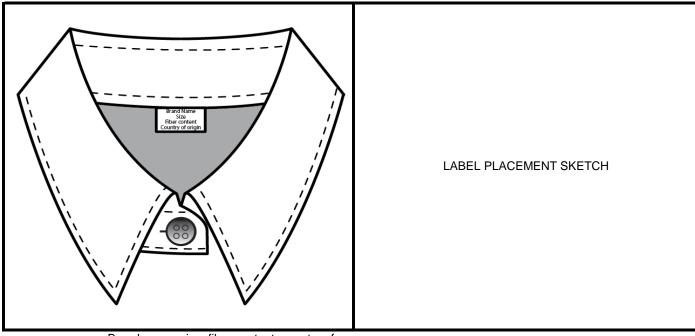
DESCRIPTION: Long sleeve button up shirt SEASON: SS 2023





LABEL: Arctic Descent hangtag LABEL: Care label

Attached to right pocket D-Ring Left side seam 4" above hem



LABEL:

LABEL: Brand name, size, fiber content, country of

origin

Below collar on CB

POINTS OF MEASURE

STYLE #:	5	100 FIT TYPI	<u> </u>	Classic	DESIGNER	Isaac Silva
FABRIC:	55% Hemp, 45% Organic Cotton	SIZE RA	NGE:	S-XL	SEASON:	SS 2023
SAMPLE SIZE:	M	STATUS:	Prototype-1		FRONT	
A. NECK DROP F	RONT	TOL 3/8"			<u>A</u> .	
	TH FROM ARMHOLE TO CUFF	1/4"	2 5/8"			C.
	ENGTH TO ARMHOLE	1/4"	21 1/2"			N. T.
	LOW ARMHOLE (FULL)	3/8"	7"		// \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	I E
E. ARMHOLE ARG		1/4"	39 1/4"		//M!	<u> </u>
	G (FULL) - BUTTONED	1/8"	18 1/2"		B. //	•
	GHEST POINT OF SHIRTTAIL CURVE	1/4"	9 1/2"	- - -	// D.I	
H. PLACKET WID		3/8"	16 1/2"		<u> </u>	
I. HPS TO FRONT		1/4"	1 1/2" 7 3/4"	 		12/11/
	OM POCKET TO FRONT YOKE SEAM	1/8"	1"		- // ICANAP	
	TWEEN PLACKET TO POCKET	1/8"	1"			**//L.
L. CUFF HEIGHT		1/8"	2"		Н.	
M. FRONT WIDTH	H ALONG FRONT YOKE SEAM	1/4"	21 3/4'		F.	
N. BACK WIDTH	ALONG BACK YOKE SEAM	1/4"	21 3/4'		G.	
O. CB LENGTH, F	FROM NECK SEAM TO HEM	1/4"	22 1/2"		васк	
P. ACROSS NECK	ĸ	1/4"	7 1/2"		P.	
Q. HPS TO BACK	YOKE SEAM	1/4"	7 3/4"			
R. SIDESEAM FR	OM ARMHOLE TO HEM	1/2"	20"			
S. COLLAR HEIGI	HT CB	1/4"	2 1/4"		/N.	
T. COLLAR POINT	T LENGTH	1/4"	2 1/4"		/ _R T	i \
U. COLLAR LENG	ЭТН	1/2"	15"		A. O.	\
V. COLLAR STAN	ID HEIGHT	1/4"	1 1/4"		_ /	E \
					_ / \ \P'	LE
					SAMP'	
_					<u>k</u>	لمنتتتت
					INSIDE COLLA	R
					U.	
					S.	
					V.	
L						

BILL OF MATERIALS

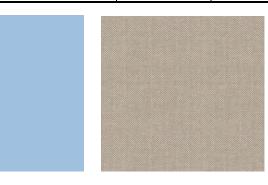
			_			
FABRIC:	55% Hemp, 45% Organic Cotton	SIZE RANGE:	S-XL	SEASON:	SS 2023	
STYLE #:	5100	FIT TYPE:	Classic	DESIGNER	Isaac Silva	1

SAMPLE SIZE: M STATUS: Prototype-1

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FABRIC							
ITEM	PLACEMENT	SUPPLIER	CONTENT	WIDTH / WEIGHT / SIZE	FINISH	YIELD	COST
SELF FABRIC	Body	MOOD Fabrics	55% Hemp, 45% Organic Cotton	57"	pre-shrunk	2 yds.	\$38.97
BIAS BINDING	-	-	-	-	-	-	-
POCKETING	Front pockets	MOOD Fabrics	55% Hemp, 45% Organic Cotton	57"	pre-shrunk	1/2 yd.	\$9.75
THREAD-DTM BODY	Join & overlock	A & E	100% Spun polyester	tex 30	-	1 spool	\$0.99
THREAD-CONTRAST	Topstitch	A & E	100% Spun polyester	tex 90	-	1 spool	\$1.99
HARDWARE							
ITEM	PLACEMENT	SUPPLIER	DESCRIPTION	WIDTH	FINISH	YIELD	COST
CENTER FRONT BUTTON:	CF PLKT & Stand, Cuff Underlap	Wawak Sewing	4-Hole, Plastic button	20L	-	10	
EXTRA BUTTON:	Interior sideseam left side	Wawak Sewing	4-Hole, Plastic button	20L	-	2	7
BUTTON:	Front pockets	Wawak Sewing	Matte black snap on button	24L	Matte	2	\$0.20
D-RING:	Front pockets	Wawak Sewing	Antique brass D-Ring	1/2"	Antique brass	2	\$0.98
РАТСН:	CF Left	Shopify	Sew on patch	2"	-	1	\$0.98
LABLELING/ PACKAGING							
ITEM	PLACEMENT	SUPPLIER	DESCRIPTION	WIDTH	FINISH	YIELD	COST
HANGTAG	Attached to right pocket D-Ring	Shopify	Arctic Descent Hangtag	2" X 4"	matte	1	\$2
INTERIOR LABEL	Left side seam 4" above hem	Shopify	Wash and care label	1" X 3"	none	1	\$1
	Below collar on CB	Shopify	Brand, Size, Fiber content, Country of origin	1.5" X 1.5"	none	1	\$0.50

FABRIC SWATCHES:

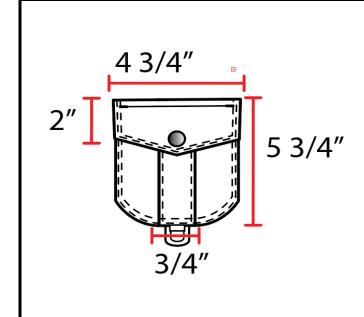


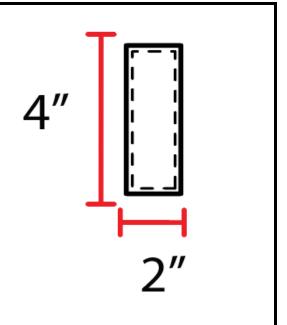
CONSTRUCTION DETAILS SHEET

STYLE NUMBER: 5100 SIZE RANGE: S-XL

PROTO NUMBER: 1 SAMPLE SIZE: M

DESCRIPTION: Long sleeve button up shirt SEASON: SS 2023





CONSTRUCTION DETAIL NUMBER & DESCRIPTION:

Front pockets with snap ons

CONSTRUCTION DETAIL NUMBER & DESCRIPTION: Contrast patch

5/8" 2 1/4" 1"

CONSTRUCTION DETAILS SKETCH

CONSTRUCTION DETAIL NUMBER & DESCRIPTION: Vertical locker loop with black 4-Hole button CONSTRUCTION DETAIL NUMBER & DESCRIPTION:

	Construction	a Page			
STYLE #: 5100		FIT TYPE: Classic		DESIGNER: Isaac Silva	
FABRIC: 55% Hemp, 45	5% Organic Cotton	SIZE RANGE: S-XL		SEASON: SS 2023	
Cutting Information: 1 w	ay, lengthwise				
Stitches per Inch (SPI)	11 +/- 1 for joining, 8 +/- for	topstitching			
AREA	DESCRIPTION	JOIN STITCH	SEAM FINISH	TOPSTITCH	INTER-LINING
FRNT & BCK	join & topstitch	single-needle lock	double-stitched	two needle lock (to match flatfell)	-
FRNT PLCKT	join & topstitch	single-needle lock	double-stitched	1/4"	-
SLEEVES	join	5-thread safety	5-thread safety	1/4"	-
COLLAR	folder-attached	two-needle chain	-	1/4"	FUSIBLE
COLLAR STAND	join & topstitch	single-needle lock	-	3/8"	-
YOKE	form & finish		1/4" two-needle bottom coverstito		-
BARTACKS	see detail sketches	-	-	1/2"	-
FRONT POCKETS	see detail sketches	singl	e-needle lock	1/4"	-
ARM HOLE	join & topstitch	single-needle lock	double-stitched	1/4"	-
BOTTOM OPENING	hem	single-needle lock	clean finish	1/2"	-
CLOSURES					
BUTTON, FRNT PLCKT, LOCKER LOOP	Buttonhole, keyhole	-	clean finish	1/4"	-
BUTTONHOLE	Buttonhole, keyhole	-	-	-	-
CUFFS	join & topstitch	single-needle lock	-	1 row, 1/4"	FUSIBLE
FRNT POCKETS	join & topstitch	single-needle lock	double-stitched	2 rows, 1/4"	-
COLLAR STAND	CF edge, topstitch	single-needle lock	-	1/16"	FUSIBLE

COLORWAYS SHEET

STYLE NUMBER:	5100	SIZE RANGE:	S-XL
PROTO NUMBER:	1	SAMPLE SIZE:	M
DESCRIPTION:	Long sleeve button up shirt	SEASON:	SS 2023

MATERIAL	DESCRIPTION	COLORWAY #1	COLORWAY #2	COLORWAY #3	COLORWAY #4
SELF FABRIC:	55% Hemp, 45% Organic Cotton	Olive 18-0328 TCX	Black 419	Soft Chambray 16- 4016 TCX	
THREAD 1:	100% Spun polyester	Olive	Black	Light blue gray	
THREAD 2:	100% Spun polyester	Dark Olive	Black	Blue gray	
THREAD 3:					
CONTRAST 1:					
CONTRAST 2:					
CONTRAST 3:					
CONTRAST 4:					
LINING 1:					
LINING 2:					
POCKETING:	55% Hemp, 45% Organic Cotton	Olive 18-0328 TCX	Black 419	Soft Chambray 16- 4016 TCX	
INTERFACING 1:					
INTERFACING 2:					
INTERFACING 3:					
TRIM 1:	4-Hole, plastic button	Black	Black	Black	
TRIM 2:	Matte black snap on button	Black	Black	Black	
TRIM 3:	Antique brass D ring	Antique brass	Antique brass	Antique brass	
TRIM 4:	Contrast patch for FRNT RIGHT	Khaki	Gray	White Alyssum	
TRIM 5:					
TRIM 6:					
EMBROIDERY:					
BEADING:					
APPLIQUE:					
STITCHING:					

SPECIFICATIONS MEASUREMENT SHEET

STYLE NUMBER and FABRICATION: 5100 55% Hemp, 45% Organic Cotton

DESCRIPTION: Long sleeve button up

SAMPLE SIZE: M

(MEASUREMENTS ARE IN INCHES)

1 1 1 1 1 2 1 2 2 1 2 2	SAMPLE Request
2 SLEEVE LENGTH FROM 1/4" 21" 21 1/2" 21 1/2"	
2	
3 SHOULDER LENGTH TO ARMHOLE 7" 7"	
4 CHEST 1" BELOW ARMHOLE (FULL) 3/8" 39 1/4" 39 1/4"	
5 ARMHOLE AROUND CURVED 1/4" 18 1/2" 18 1/2"	
6 CUFF OPENING (FULL) - 1/8" 9 1/2" 9 1/2"	
7 SWEEP AT HIGHEST POINT OF SHIRTTAIL CURVE 16 1/2" 16 1/2"	
8 PLACKET WIDTH 3/8" 1 1/2" 1 1/2"	
9 HPS TO FRONT YOKE SEAM 1/4" 7 3/4" 7 3/4"	
10 DISTANCE FROM POCKET TO FRONT YOKE SEAM 1/8" 1 1/2" 1" 1"	
11 DISTANCE BETWEEN PLACKET TO POCKET 1/8" 1" 1"	
12 CUFF HEIGHT 1/8" 2" 2"	
13 FRONT WIDTH ALONG FRONT YOKE SEAM 21 3/4' 21 3/4'	
14 BACK WIDTH ALONG BACK YOKE SEAM 1/4" 21 3/4' 21 3/4'	
15 CB LENGTH, FROM NECK SEAM TO HEM 1/4" 22 1/2" 22 1/2" 22 1/2"	
16 ACROSS NECK 1/4" 7 1/2" 7 1/2"	
17 HPS TO BACK YOKE SEAM 1/4" 7 3/4" 7 3/4"	
18 SIDESEAM FROM ARMHOLE TO HEM 20" 20"	
19 COLLAR HEIGHT CB 1/4" 2 1/4" 2 1/4"	
20 COLLAR POINT LENGTH 1/4" 2 1/4" 2 1/4"	
21 COLLAR LENGTH 1/2" 15" 15"	
22 COLLAR STAND HEIGHT 1/4" 7/8" 3/8" 1 1/4"	
23	
24	
25	
26	

DESCRIPTION: Long sleeve button up SEASON: SS 2023 TYPE OF SAMPLE: First prototype DATE SAMPLE RECEIVED: 6/29/2022 FIT NOTES: Adjust distance from pocket to front yoke seam remove 1/2" APPROVED? YES NO Adjust sleeve length 1/2" Add collar height 3/8" MATERIALS NOTES: Fabric was not laundered 60 mins. Finish APPROVED? YES NO OTHER NOTES: Move buttons down placket 1/4" APPROVED? YES NO ACTION: SAMPLE APPROVED AS IS REQUEST NEW SAMPLE WITH ABOVE CHANGES DATE APPROVAL OR REQUEST COMMUNICATED: 6/30/2022 TYPE OF SAMPLE: Second prototype DATE SAMPLE RECEIVED: 7/7/2022 FIT NOTES: APPROVED? YES NO CONSTRUCTION NOTES: APPROVED? YES NO MATERIALS NOTES: APPROVED? YES NO APPROVED? YES		SAMPLE TRACKING SHEET							
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TYPE OF SAMPLE:		DATE SAMPLE RECEIVED:			
FIT NOTES:			APPROVED?	YES	NO
CONSTRUCTION NOTES:			APPROVED?	YES	NO
MATERIALS NOTES:			APPROVED?	YES	NO
OTHER NOTES:			APPROVED?	YES	NO
ACTION:	SAMPLE APPROVED AS IS	REQUEST NEW SAMPLE WI	TH ABOVE CHA	ANGES	
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