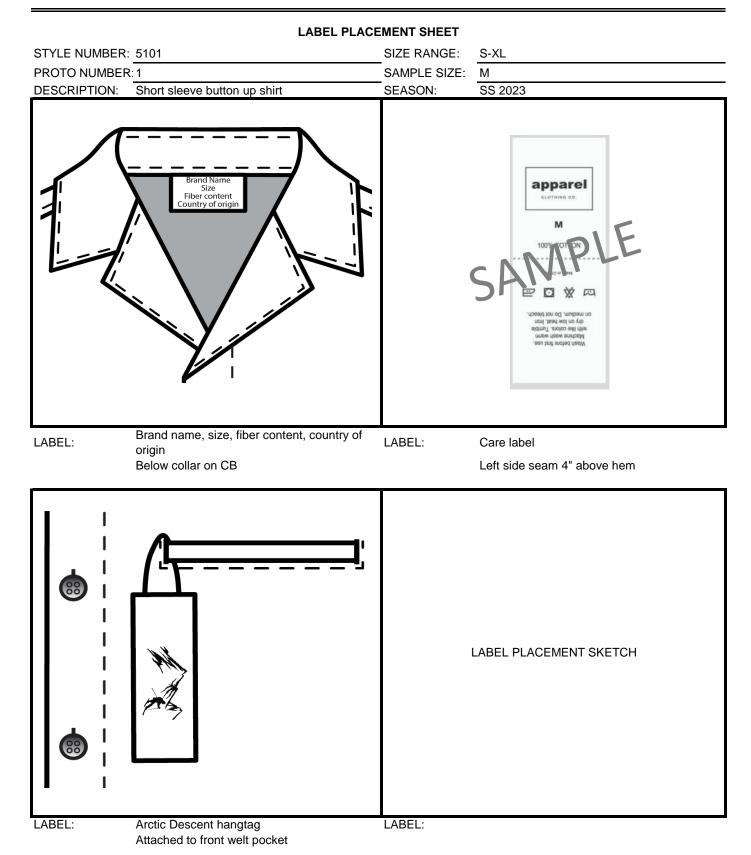
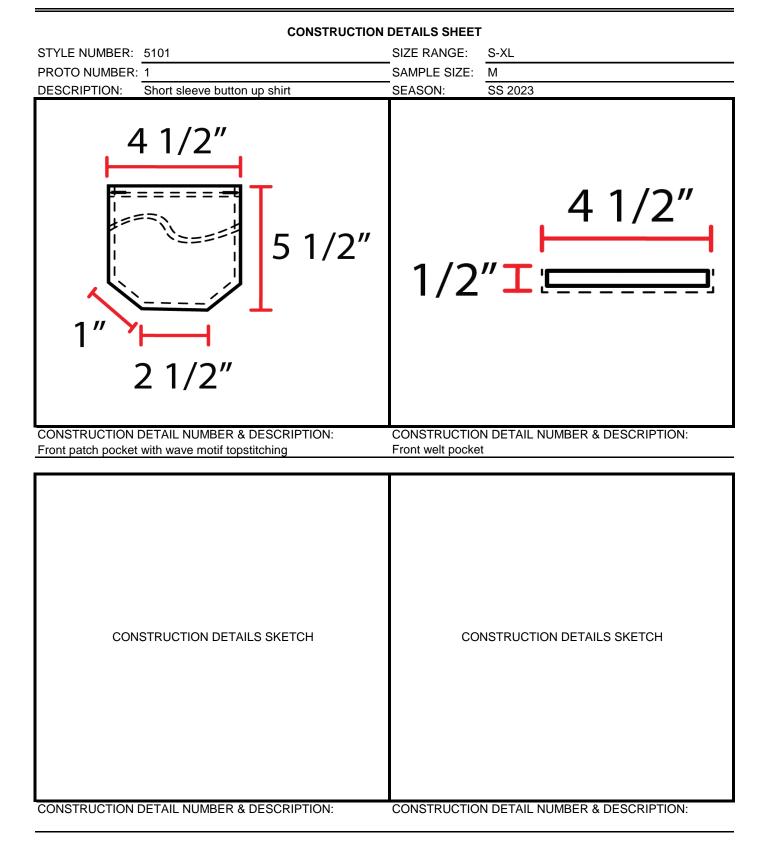
SPECIFICATIONS LEAD SHEET							
STYLE NUMBER:	51	01 SIZE RANGE:	S-XL				
PROTO NUMBER:		1 SAMPLE SIZE:	Μ				
MAIN LABEL:		SEASON:	SS 2023				
CONTENT:	53% Modal, 47% Cotton	CATEGORY:	menswear, outerwear				
CARE:	Wash in cold, hang dry	DESCRIPTION:	Short sleeve button up shirt				
	E29/ Model 479/ Cottor						
SELF FABRIC:	53% Modal, 47% Cotton		MOOD Fabrics				
CONTRAST 1: CONTRAST 2:		SUPPLIER: SUPPLIER:					
CONTRAST 2:		SUPPLIER:					
CONTRAST 4:		SUPPLIER:					
LINING 1:		SUPPLIER:					
LINING 2:		SUPPLIER:					
POCKETING:	53% Modal, 47% Cotton	SUPPLIER:	MOOD Fabrics				
INTERFACING 1:		SUPPLIER:					
INTERFACING 2:		SUPPLIER:					
INTERFACING 3:		SUPPLIER:					
TRIM 1:	4-Hole, Plastic button	SUPPLIER:	Wawak Sewing				
TRIM 2:	4-Hole, Wood button	SUPPLIER:	Wawak Sewing				
TRIM 3:	Arctic Descent hangtag	SUPPLIER:	Shopify				
TRIM 4:	Wash and care label	SUPPLIER:	Shopify				
TRIM 5:		SUPPLIER:					
TRIM 6:		SUPPLIER:					



STYLE #:		5101 FIT TYF	·E·	Baggy, Boxy	DF MEASURE	Isaac Silva
FABRIC:	53% Modal, 47% Cotton	SIZE R/		S-XL	SEASON:	SS 2023
SAMPLE SIZE:	M	SIZE RA		3-AL	FRONT	33 2023
-		TOL			A.	
A. NECK DROP I	RONT	3/8"	6 3/8"			
B. SLEEVE LENG	GTH FROM ARMHOLE TO CUFF	1/4"	11 1/2"			C.
C. SHOULDER L	ENGTH TO ARMHOLE	1/4"	7"			
D. CHEST 1" BEI	LOW ARMHOLE (FULL)	3/8"	40"		В. Е. К.	$\langle \rangle$
E. ARMHOLE AR	OUND CURVED	1/4"	16 1/4"			
F. SLEEVE OPEN	NING (FULL)	1/8"	14 1/2"			
	GHEST POINT OF SHIRTTAIL CURVE	1/4"	17"		F. D. J. O	L.
H. PLACKET WI	отн	3/8"	1 1/2"			IE
	Г РАТСН РОСКЕТ	3/8"	8 5/8"			
J. DISTANCE FR	OM POCKET TO PLACKET	1/8"			Dhie	
		1/8"	1"			
L. SLEEVE OPEN		1/8"	2"		4	
M. HPS TO BACK		1/4"	1 1/2"		•	
		1/4	5 1/4"		G.	
		1/4"	22 7/8"		ВАСК	
		-	24"		P.	ŧ
P. ACROSS NEC		1/4"	8"			
		1/2"	11 1/2"		М.	\mathbf{i}
R. COLLAR LEN		1/2"	15 3/4"		N.1	
S. COLLAR HEIG		1/4"	2 3/4"			
T. COLLAR POIN	IT LENGTH	1/4"	2 1/4"			
					° SAMP	IE
					500	
					1	
					1	
					Ľ	
					INSIDE COL	LAR
					R.	
						······································
					li li	

					BILL OF	MAT	ERIALS		
STYLE #:	5101		FIT TYPE:	Baggy, Boxy	DESIGNER	Isaac Silv	va		
FABRIC:	53% Modal, 47%	6 Cotton	SIZE RANGE:	S-XL	SEASON:	SS 2023			
SAMPLE SIZE:	М		STATUS:	Prototype-1					
FABRIC									
ITEM			PLACEMENT	SUPPLIER	CONTENT	WIDTH / WEIGHT / SIZE	FINISH	YIELD	COST
SELF FABRIC	1	Body		MOOD Fabrics	53% Modal, 47% Cotton	57"	garment laundered, 60 min.	2 yds.	\$29.78
BIAS BINDING			-	-	-	-	-	-	-
POCKETING	1	Front pockets		MOOD Fabrics	53% Modal, 47% Cotton	57"	pre-shrunk	1/2 yd.	\$7.44
THREAD-DTM BO	DY J	Join & overlo	ck	A & E	100% Spun polyester	tex 30	-	1 spool	\$0.99
THREAD-CONTRA	ST 7	Topstitch		A & E	100% Spun polyester	tex 90	-	1 spool	\$1.99
HARDWARE									
ITEM			PLACEMENT	SUPPLIER	DESCRIPTION	WIDTH	FINISH	YIELD	COST
CENTER FRONT H	BUTTON:	CF PLKT		Wawak Sewing	4-Hole, Plastic button	24L	-	6	5 \$0.45
EXTRA BUTTON:	1	Interior sidese	eam left side	Wawak Sewing	4-Hole, Plastic button	24L	-	12	2 \$0.14
BUTTON:			-	-	-	-	-	-	-
BUTTON:			-	-	-	-	-	-	-
ZIPPER:			-	-	-	-	-	-	-
LABLELING/ PAC	KAGING				•		_		<u> </u>
ITEM			PLACEMENT	SUPPLIER	DESCRIPTION	WIDTH	FINISH	YIELD	COST
HANGTAG		Attached to fr	ont welt pocket	Shopify	Arctic Descent Hangtag	2" X 4"	matte	1	\$2
INTERIOR LABEL		Left side seam	n 4" above hem	Shopify	Wash and care label	1" X 3"	none	1	\$1
		Below collar o		Shopify	Brand, Size, Fiber content, Country of origin	1.5" X 1.5"	none	1	\$0.50



	Construction	n Page			
STYLE #: 5101 FIT TYPE: Baggy, Box		FIT TYPE: Baggy, Boxy		DESIGNER: Isaac Silva	
FABRIC: 53% Modal, 4	7% Cotton	SIZE RANGE: S-XL		SEASON: SS 2023	
Cutting Information: 1 w	ay, lengthwise				
Stitches per Inch (SPI)	11 +/- 1 for joining, 8 +/- for	topstitching			
AREA	DESCRIPTION	JOIN STITCH	SEAM FINISH	TOPSTITCH	INTER-LINING
FRNT & BCK	join & topstitch	single-needle lock	double-stitched	two needle lock (to match flatfell)	-
FRNT PLCKT	join & topstitch	single-needle lock	double-stitched	1/4"	-
SLEEVES	join	5-thread safety	5-thread safety	1/4"	-
COLLAR	folder-attached	two-needle chain	-	1/4"	FUSIBLE
COLLAR STAND	join & topstitch	single-needle lock	-	3/8"	-
YOKE	form & finish		1/4" two-needle bottom cover	stitch	-
BARTACKS	see detail sketches	-	-	1/2"	-
FRONT POCKETS	see detail sketches	singl	e-needle lock	1/4"	-
ARM HOLE	join & topstitch	single-needle lock	double-stitched	1/4"	-
BOTTOM OPENING	hem	single-needle lock	clean finish	1/2"	-
CLOSURES					
BUTTON, FRNT PLCKT	Buttonhole, keyhole	-	clean finish	1/4"	-
BUTTONHOLE	Buttonhole, keyhole	-	-	-	-

Arctic Descent	,713-562-5230,	, silva.tx21@	gmail.com,	silva-isaac.com
----------------	----------------	---------------	------------	-----------------

COLORWAYS SHEET

STYLE NUMBER:	5101		SIZE RANGE:
PROTO NUMBER:	1		SAMPLE SIZE:
DESCRIPTION:	Short sleeve button up	o shirt	SEASON:

S-XL
Μ
SS 2023

MATERIAL	DESCRIPTION	COLORWAY #1	COLORWAY #2	COLORWAY #3	COLORWAY #4
SELF FABRIC:	53% Modal, 47% Cotton	Olive 18-0328 TCX	Soft Chambray 16- 4016 TCX	White Alyssum 11- 1001 TCX	
THREAD 1:	100% Spun polyester	Olive	Light blue gray	White	
THREAD 2:	100% Spun polyester	Olive	Light blue gray	White	
THREAD 3:					
CONTRAST 1:					
CONTRAST 2:					
CONTRAST 3:					
CONTRAST 4:					
LINING 1:					
LINING 2:					
POCKETING:	53% Modal, 47% Cotton	Olive 18-0328 TCX	Soft Chambray 16- 4016 TCX	White Alyssum 11- 1001 TCX	
INTERFACING 1:					
INTERFACING 2:					
INTERFACING 3:					
TRIM 1:	4-Hole, plastic button	-	White	-	
TRIM 2:	4-Hole, wood button	Mahogany	-	Olive wood	
TRIM 3:					
TRIM 4:					
TRIM 5:					
TRIM 6:					
EMBROIDERY:					
BEADING:					
APPLIQUE:					
STITCHING:					

SPECIFICATIONS MEASUREMENT SHEET

STYLE NUMBER and FABRICATION:	5101 53% Modal, 47% Cotton
DESCRIPTION:	Short sleeve button up shirt
SAMPLE SIZE:	Μ

(MEASUREMENTS ARE IN INCHES)

TOL +/- Actual Request Actual Actual Request	al Request
2 SLEEVE LENGTH FROM ARMHOLE TO CUFF 1/4" 11 1/2" 11 1/2" 3 SHOULDER LENGTH TO ARMHOLE 1/4" 7" 7"	
2 ARMHOLE TO CUFF 1/4" 11 1/2" 11 1/2" 3 SHOULDER LENGTH TO ARMHOLE 1/4" 7" 7"	
3 ARMHOLE 1/4" /" /" CHEST 1" RELOW ARMHOLE	
CHEST 1" BELOW ARMHOLE	
4 (FULL) 3/8" 40" 40"	
5 ARMHOLE AROUND CURVED 1/4" 18" 16 1/4" 16 1/4"	
6 SLEEVE OPENING (FULL) 1/8" 14 1/2" 14 1/2"	
7 SWEEP AT HIGHEST POINT OF SHIRTTAIL CURVE 1/4" 17" 17"	
8 PLACKET WIDTH 3/8" 1 1/2" 1 1/2"	
9 HPS TO FRONT PATCH POCKET 3/8" 8 5/8" 8 5/8"	
10 DISTANCE FROM POCKET TO PLACKET 1/8" 1/2" 1" 1"	
11 DISTANCE FROM PLACKET TO WELT POCKET 1/8" 2"	
12 SLEEVE OPENING LENGTH 1/8" 1 1/2" 1 1/2"	
13 HPS TO BACK YOKE SEAM 1/4" 5 1/4" 5 1/4"	
14 BACK WIDTH ALONG BACK YOKE SEAM 1/4" 22 7/8" 22 7/8"	
15 CB LENGTH, FROM NECK 1/4" 36" 36"	
16 ACROSS NECK 1/4" 7 1/4" 8" 8"	
17 SIDESEAM FROM ARMHOLE TO HEM 1/2" 11 1/2" 11 1/2"	
18 COLLAR LENGTH 1/2" 15 3/4" 15 3/4"	
19 COLLAR HEIGHT CB 1/4" 2 3/4" 2 3/4" 2 3/4"	
20 COLLAR POINT LENGTH 1/4" 2 1/4" 2 1/4" 2 1/4"	
21	
22	
23	
24	
25	
26	

SAMPLE TRACKING SHEET								
STYLE NUMBER:	5101	SAMPLE SIZ	E: M					
DESCRIPTION:	Short sleeve button up shirt	SEASON:	SS 2023					
TYPE OF SAMPLE:	First prototype	DATE SAMPL	E RECEIVED:	6/27/2022				
FIT NOTES:	Armhole is too large reduce to 16 1/4"			APPROVED?	YES	NO		
CONSTRUCTION NOTES:	Neck drop is too long, adjust to 6 3/8"			APPROVED?	YES	NO		
	Across neck measurement is too small a	idjust to 8"						
MATERIALS NOTES:	Incorrect button color was used for the o	live colorway		APPROVED?	YES	NO		
OTHER NOTES:	Distance from pocket to placket is too sn	nall adjust to 1"		APPROVED?	YES	NO		
ACTION:								
ACTION:	SAMPLE APPROVED AS IS	REQUESTIN	EVV SAIVIPLE VVI	TH ABOVE CHAN	NGES			
DATE APPROVAL OR R	EQUEST COMMUNICATED: 6/27/202	2						

TYPE OF SAMPLE:	Second prototype	DATE SAMPLE RECEIVED:	7/5/2022		
FIT NOTES:			APPROVED?	YES	NO
CONSTRUCTION NOTES:			APPROVED?	YES	NO
MATERIALS NOTES:			APPROVED?	YES	NO
OTHER NOTES:			APPROVED?	YES	NO
ACTION:	SAMPLE APPROVED AS IS	REQUEST NEW SAMPLE W	ITH ABOVE CHA	ANGES	
DATE APPROVAL OR R	EQUEST COMMUNICATED:	7/7/2022			

TYPE OF SAMPLE:		DATE SAMPLE RECEIVED:			
FIT NOTES:			APPROVED? Y	YES	NO
CONSTRUCTION NOTES:			APPROVED? Y	YES	NO
MATERIALS NOTES:			APPROVED? Y	YES	NO
OTHER NOTES:			APPROVED? Y	YES	NO
ACTION:	SAMPLE APPROVED AS IS	REQUEST NEW SAMPLE WI	TH ABOVE CHAN	IGES	
DATE APPROVAL OR REQUEST COMMUNICATED:					