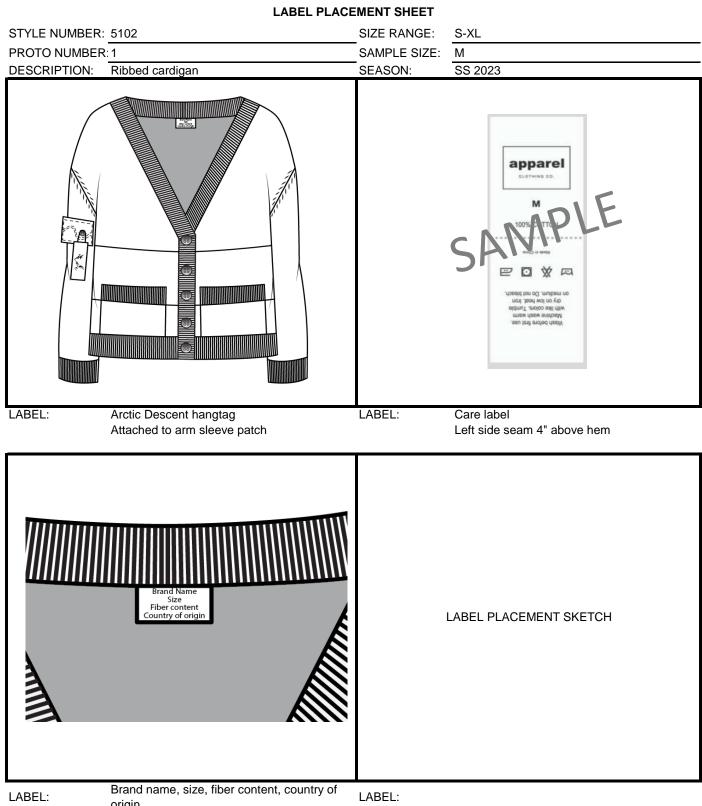
	SPECIFICA	TIONS LEAD SHEET	
STYLE NUMBER:		5102 SIZE RANGE:	S-XL
PROTO NUMBER		1 SAMPLE SIZE:	M
MAIN LABEL:		SEASON:	SS 2023
CONTENT:	100% Organic Cotton	CATEGORY:	menswear, outerwear
CARE:	Wash in cold, hang dry	DESCRIPTION:	Ribbed cardigan
SELF FABRIC:	100% Organic Cotton	SUPPLIER:	MOOD Fabrics
CONTRAST 1:	100% Organic Cotton	SUPPLIER:	MOOD Fabrics
CONTRAST 2:	¥	SUPPLIER:	
CONTRAST 3:		SUPPLIER:	
CONTRAST 4:		SUPPLIER:	
LINING 1:		SUPPLIER:	
LINING 2:		SUPPLIER:	
POCKETING:	100% Organic Cotton	SUPPLIER:	MOOD Fabrics
INTERFACING 1:		SUPPLIER:	
INTERFACING 2:		SUPPLIER:	
INTERFACING 3:	4-Hole, Marbled wood button	SUPPLIER: SUPPLIER:	Mowel Sewing
TRIM 1.			
TRIM 1:			Wawak Sewing
TRIM 2:	4-Hole, Plastic button	SUPPLIER:	Wawak Sewing
TRIM 2: TRIM 3:	4-Hole, Plastic button Arm sleeve patch	SUPPLIER: SUPPLIER:	Wawak Sewing Shopify
TRIM 2:	4-Hole, Plastic button	SUPPLIER:	Wawak Sewing

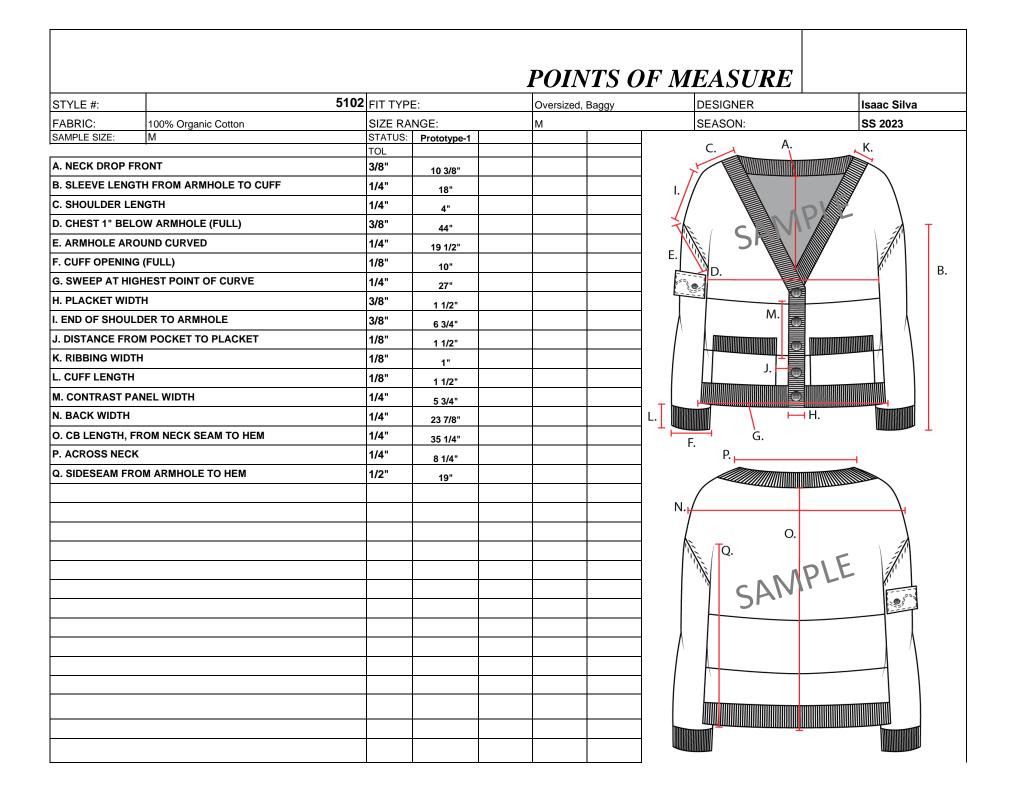
SUPPLIER:

Arctic Descent, 713-562-5230, silva.tx21@gmail.com, silva-isaac.com

TRIM 5: TRIM 6:

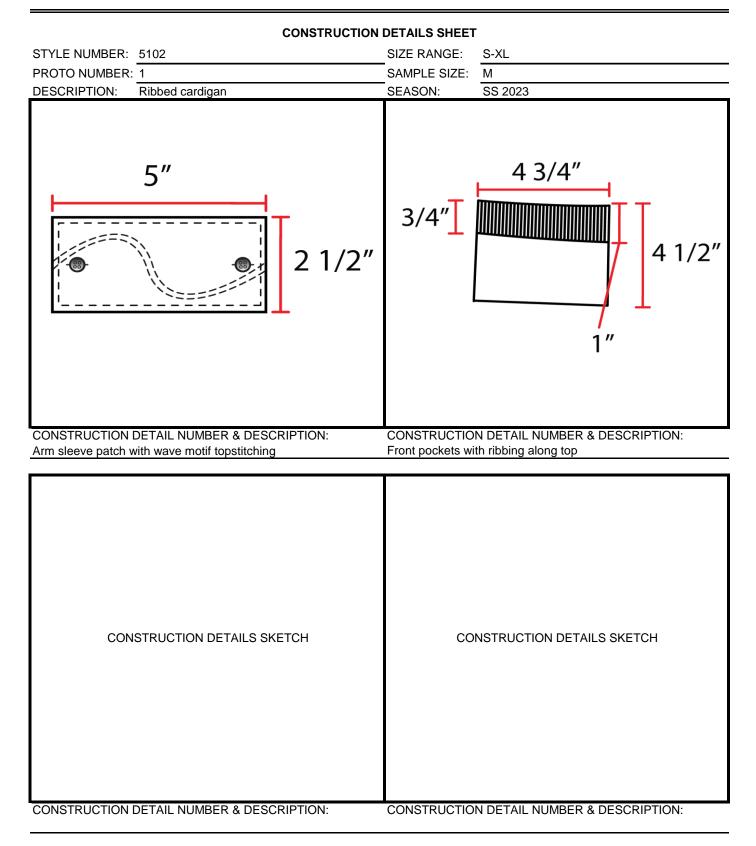


origin Below collar on CB



				BILL OF	MAT	ERIALS		
STYLE #:	5102	FIT TYPE:	Oversized, Baggy	DESIGNER	Isaac Silv	/a		
FABRIC:	100% Organic Cotton	SIZE RANGE:	S-XL	SEASON:	SS 2023			
SAMPLE SIZE:	Μ	STATUS:	Prototype-1					
FABRIC								
ITEM		PLACEMENT	SUPPLIER	CONTENT	WIDTH / WEIGHT / SIZE	FINISH	YIELD	COST
SELF FABRIC	Body		MOOD Fabrics	100% Organic Cotton	57"	pre-shrunk	2 yds.	\$32.98
BIAS BINDING		-	-	-	-	-	-	-
POCKETING	Hand po	ockets	MOOD Fabrics	100% Organic Cotton	57"	pre-shrunk	1/2 yd.	\$8.25
THREAD-DTM BO	DY Join & o	werlock	A & E	100% Spun polyester	tex 30	-	1 spool	\$0.99
THREAD-CONTRA	ST	-	-	-	-	-	-	-
HARDWARE								
ITEM		PLACEMENT	SUPPLIER	DESCRIPTION	WIDTH	FINISH	YIELD	COST
CENTER FRONT B	CF PLK	Т	Wawak Sewing	4-Hole, Marbled wood button	28L	-	5	\$1.25
BUTTON:	Each sid	le of arm sleeve patch	Wawak Sewing	4-Hole, Plastic button	20L	-	2	\$0.14
EXTRA BUTTON:	Interior	sideseam right side	Wawak Sewing	4-Hole, Marbled wood button	28L	-	2	\$0.50
ARM SLEEVE PAT		eeve	Shopify	Wave motif topstitched patch	5"	-	1	\$1.00
LABLELING/ PACI	KAGING				-	1		
ITEM		PLACEMENT	SUPPLIER	DESCRIPTION	WIDTH	FINISH	YIELD	COST
HANGTAG	Attachea	l to front welt pocket	Shopify	Arctic Descent Hangtag	2" X 4"	matte	1	\$2
INTERIOR LABEL	Left side	seam 4" above hem	Shopify	Wash and care label	1" X 3"	none	1	\$1
	Below co	ollar on CB	Shopify	Brand, Size, Fiber content, Country of origin	1.5" X 1.5"	none	1	\$0.50
FABRIC SWATCHI	ES:							<u> </u>

FABRIC SWATCHES:



	Construction	n Page			
STYLE #: 5102		FIT TYPE: Oversized, E	Baggy DESIGNER: Isaac Silva		lva
FABRIC: 100% Organic Cotton		SIZE RANGE: S-XL		SEASON: SS 2023	
Cutting Information: 1 w	ay, lengthwise				
Stitches per Inch (SPI)	11 +/- 1 for joining, 8 +/- foi	topstitching			
AREA	DESCRIPTION	JOIN STITCH	SEAM FINISH	TOPSTITCH	INTER-LINING
FRNT & BCK	join	3-thread overlock	double-stitched	-	-
FRNT PLCKT	join	3-thread overlock	double-stitched	-	-
SLEEVES	join	5-thread safety	5-thread safety	-	-
FRONT POCKETS	see detail sketches	sinę	gle-needle lock	-	-
ARM HOLE	join & topstitch	single-needle lock	double-stitched	-	-
BOTTOM OPENING	hem	3-thread overlock	clean finish	-	-
CLOSURES					
BUTTON, FRNT PLCKT	Buttonhole, keyhole	-	clean finish	-	-
BUTTONHOLE	Buttonhole, keyhole	-	-	-	-

Arctic Descent, 713-562-	5230, silva.tx21@g	mail.com, silva-isaac.com
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COLORWAYS SHEET

STYLE NUMBER:	5102	SIZE RANGE:
PROTO NUMBER:	1	SAMPLE SIZE:
DESCRIPTION:	Ribbed cardigan	SEASON:

S-XL
Μ
SS 2023

MATERIAL	DESCRIPTION	COLORWAY #1	COLORWAY #2	COLORWAY #3	COLORWAY #4
SELF FABRIC:	100% Organic Cotton	Soft Chambray 16- 4016 TCX	White Alyssum 11- 1001 TCX	Black 419	
THREAD 1:	100% Spun polyester	Light blue gray	White	Black	
THREAD 2:					
THREAD 3:					
CONTRAST 1:	100% Organic Cotton	White Alyssum 11- 1001 TCX	Black 419	White Alyssum 11- 1001 TCX	
CONTRAST 2:					
CONTRAST 3:					
CONTRAST 4:					
LINING 1:					
LINING 2:					
POCKETING:	100% Organic Cotton	Soft Chambray 16- 4016 TCX	White Alyssum 11- 1001 TCX	Black 419	
INTERFACING 1:					
INTERFACING 2:					
INTERFACING 3:					
TRIM 1:	4-Hole, Marbled wood button	Olive wood	-	-	
TRIM 2:	4-Hole, Plastic button	Black	Black	Black	
TRIM 3:					
TRIM 4:					
TRIM 5:					
TRIM 6:					
EMBROIDERY:					
BEADING:					
APPLIQUE:					
STITCHING:					

SPECIFICATIONS MEASUREMENT SHEET

STYLE NUMBER and FABRICATION:	5102 100% Organic Cotton
DESCRIPTION:	Ribbed cardigan
SAMPLE SIZE:	M

(MEASUREMENTS ARE IN INCHES)

1 NECK DROP FRONT 3/8" 9 1/2" 10 3/8" 10 3/8" 10 3/8" 2 SLEEVE LENGTH FROM ARMHOLE TO CUFF 1/4" 18" 18" 18" 18" 3 SHOULDER LENGTH 1/4" 4" 4" 4" 4" 1 4 CHEST 1" BELOW ARMHOLE (FULL) 3/8" 46" 44" 45" 44" 44" 1 5 ARMHOLE AROUND CURVED 1/4" 19 1/2" 19 1/2" 19 1/2" 19 1/2" 1 6 CUFF OPENING (FULL) 1/8" 10" 9 1/2" 10" 10" 1 7 SWEEP AT HIGHEST POINT OF CURVE 1/4" 27" 27" 27" 27" 1 1 8 PLACKET WIDTH 3/8" 6 3/4" 6 3/4" 6 3/4" 6 3/4" 1	equest
2 SLEEVE LENGTH FROM ARMHOLE TO CUFF 1/4" 18" 18" 18" 18" 3 SHOULDER LENGTH 1/4" 4" 4" 4" 4" 1 4 CHEST 1" BELOW ARMHOLE (FULL) 3/8" 46" 44" 45" 44" 44" 1 5 ARMHOLE AROUND CURVED 1/4" 19 1/2" 19 1/2" 19 1/2" 1 6 CUFF OPENING (FULL) 1/8" 10" 9 1/2" 10" 10" 1 7 SWEEP AT HIGHEST POINT OF CURVE 1/4" 27" 27" 27" 27" 1 8 PLACKET WIDTH 3/8" 1" 1 1/2" 1 1/2" 1 1 9 END OF SHOULDER TO ARMHOLE 3/8" 6 3/4" 6 3/4" 6 3/4" 6 6 3/4" 1 10 DISTANCE FROM POCKET TO PLACKET 1/8" 1 3/4" 1" 1 1/2" 1 1/2" 1 1 11 RIBBING WIDTH 1/8" 1 3/4" 1" 1" 1" 1" 1 1 1 1 1 1	
2 ARMHOLE TO CUFF 1/4" 18" 18" 18" 18" 18" 18" 3 SHOULDER LENGTH 1/4" 4"	
4 CHEST 1" BELOW ARMHOLE (FULL) 3/8" 46" 44" 45" 44" 44" 44" 44" 5 ARMHOLE AROUND CURVED 1/4" 19 1/2" 19 1/2" 19 1/2" 19 1/2" 19 6 CUFF OPENING (FULL) 1/8" 10" 9 1/2" 10" 10" 10" 7 SWEEP AT HIGHEST POINT OF CURVE 1/4" 27" 27" 27" 27" 11/2" 1 8 PLACKET WIDTH 3/8" 1" 1 1/2" 1 1/2" 1 1/2" 1 1 9 END OF SHOULDER TO ARMHOLE 3/8" 6 3/4" 6 3/4" 6 3/4" 6 3/4" 1 </td <td></td>	
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7 CURVE 1/4" 27" 27" 27" 27" 8 PLACKET WIDTH 3/8" 1" 1 1/2" 1 1/2" 1 1/2" 9 END OF SHOULDER TO ARMHOLE 3/8" 6 3/4" 6 3/4" 6 3/4" 6 3/4" 10 DISTANCE FROM POCKET TO PLACKET 1/8" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 11 RIBBING WIDTH 1/8" 1 3/4" 1" 1" 1" 1" 12 CUFF LENGTH 1/8" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 1 13 CONTRAST PANEL WIDTH 1/4" 5 3/4" 5 1/4" 5 3/4" 5 3/4" 1	
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9 ARMHOLE 3/8" 6 3/4" 6 3/4" 6 3/4" 6 3/4" 10 DISTANCE FROM POCKET TO PLACKET 1/8" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 11 RIBBING WIDTH 1/8" 1 3/4" 1" 1" 1" 1" 12 CUFF LENGTH 1/8" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 1 13 CONTRAST PANEL WIDTH 1/4" 5 3/4" 5 1/4" 5 3/4" 5 3/4" 1	
10 PLACKET 1/8" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 11 RIBBING WIDTH 1/8" 1 3/4" 1" 1" 1" 1" 12 CUFF LENGTH 1/8" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 13 CONTRAST PANEL WIDTH 1/4" 5 3/4" 5 1/4" 5 3/4" 5 3/4" 1	
12 CUFF LENGTH 1/8" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 1 1/2" 13 CONTRAST PANEL WIDTH 1/4" 5 3/4" 5 1/4" 5 3/4" 5 3/4" 6 3/4" 6 3/4"	
13 CONTRAST PANEL WIDTH 1/4" 5 3/4" 5 1/4" 5 3/4" 5 3/4"	
14 BACK WIDTH 1/4" 23 7/8" 23 7/8" 23 7/8"	
15 CB LENGTH, FROM NECK SEAM TO HEM 1/4" 35 1/4" 35 1/4" 35 1/4"	
16 ACROSS NECK 1/4" 8 1/4" 8 1/4"	
17 SIDESEAM FROM ARMHOLE TO NECK 1/2" 19" 19" 19"	
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19	
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SAMPLE TRACKING SHEET							
STYLE NUMBER:	5102	SAMPLE SIZE: M					
DESCRIPTION:	Ribbed cardigan	SEASON: SS 2023					
TYPE OF SAMPLE:	First prototype	DATE SAMPLE RECEIVED:	: 6/28/2022				
FIT NOTES:	Chest 1" below armhole is too big reduce	to 44"	APPROVED? YES	NO			
CONSTRUCTION NOTES:	Neck drop front is too short adjust 7/8" Increase placket width by 1/2"	Ribbing width should be 1"	APPROVED? YES	NO			
MATERIALS NOTES:			APPROVED? YES	NO			
OTHER NOTES:			APPROVED? YES	NO			
ACTION:	SAMPLE APPROVED AS IS	REQUEST NEW SAMPLE V	- VITH ABOVE CHANGES				
DATE APPROVAL OR R	REQUEST COMMUNICATED: 6/29/2022	2					

TYPE OF SAMPLE:	Second prototype	DATE SAMPLE RECEIVED:	7/5/2022	
FIT NOTES:	Chest 1" below armhole should Cuff opening is too small increa	be 44"	APPROVED? YES	NO
CONSTRUCTION NOTES:	Increase contrast panel width b	y 1/2"	APPROVED? YES	NO
MATERIALS NOTES:	Left front pocket arrived with or	ange stain	APPROVED? YES	NO
OTHER NOTES:			APPROVED? YES	NO
ACTION:	SAMPLE APPROVED AS IS	REQUEST NEW SAMPLE W	ITH ABOVE CHANGES	
DATE APPROVAL OR R	EQUEST COMMUNICATED:	7/7/2022		

TYPE OF SAMPLE:	Third prototype	DATE SAMPLE RECEIVED:	7/15/2022		
FIT NOTES:			APPROVED?	YES	NO
CONSTRUCTION NOTES:			APPROVED?	YES	NO
MATERIALS NOTES:			APPROVED?	YES	NO
OTHER NOTES:			APPROVED?	YES	NO
ACTION:	SAMPLE APPROVED AS IS	REQUEST NEW SAMPLE WI	TH ABOVE CHA	ANGES	
DATE APPROVAL OR R	EQUEST COMMUNICATED:	7/15/2022			